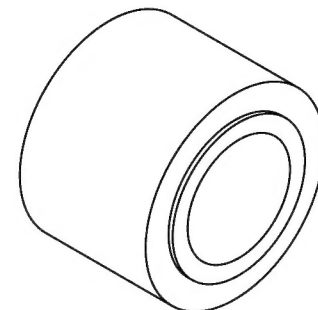
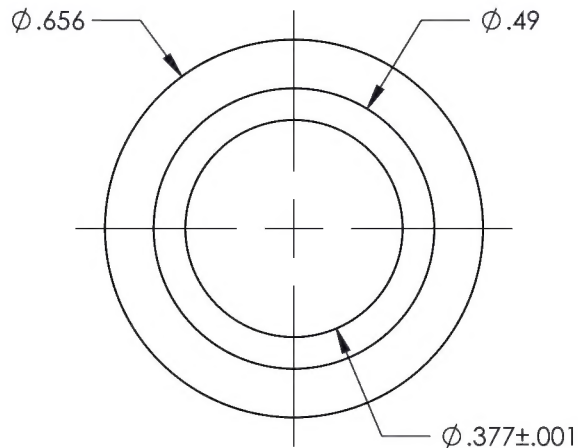
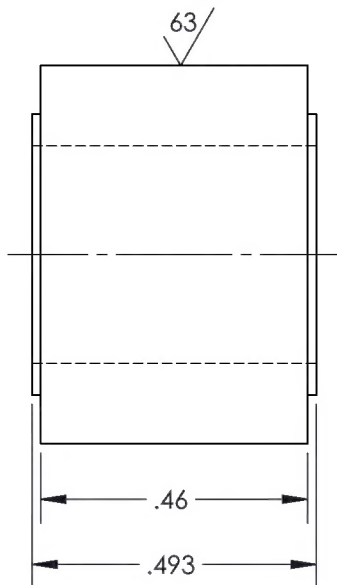


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A	14-0111	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2. ADDED NOTE 3 AND CORRECTED NICKEL PLATE THICKNESS WAS .0005 IS .0004 - .0006. CH'D DIMENSION TOLERANCE WAS .463 IS .46, WAS Ø.487 IS Ø.49. CH'D DIMENSION WAS Ø.380 IS Ø.377 ±.001.	8/7/2014	DJN	RW



- NOTES:
1. POLISH OD AFTER HEAT TREAT.
 2. BAG & LABEL WITH BATCH NUMBER.
 3. NICKEL PLATE .0004-.0006 BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LOCK ROLLER	
DWG NO. C3-12-4	REV 1A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 53-56
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 3
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 3:1	DATE 11/1/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-12-4	1	LOCK ROLLER	4140	Ø11/16 X 5/8	